



Issue No:	1	Date:	25/10/2025
Document Approved by:	Dr Lisa Sossen, Accredited Practising Dietitian		

1. General Information	
Product Name	Broccoli
Texture	<input type="checkbox"/> Pureed (Level 4) <input type="checkbox"/> Minced & Moist (Level 5) <input checked="" type="checkbox"/> Soft & Bite Sized (Level 6)
Fluid Consistency	<input type="checkbox"/> Moderately Thick (Level 3)
Supplier Information	Textured Concept Foods Pty Ltd 91 Mason Street, Campbellfield, VIC 3061 Enquires made in writing to: info@texturedconceptfoods.com.au Website: www.texturedconceptfoods.com.au Contact: Dr Lisa Sossen Tel: +61 (03) 9357 6007
Country of Origin	Textured Concept Foods is manufactured in Melbourne, Australia. Products are made from local and imported ingredients. This is a proudly Australian Owned and Operated Company.
ID & Traceability	Use by Date (DD/MM/YY) located on the plastic bag. Product Code.
2. Product Characteristics	
	<p>Fresh ingredients are cooked and processed to the correct consistency. The product is blast frozen to maintain a high quality.</p> <p>The product is packaged in a freezer safe container and vacuum sealed in a resealable bag.</p> <p>The product is handmade, and weights may vary with each item.</p> <p>There are no nuts used in the processing of the product; however, there may be cross contamination from other sources (may contain traces of nuts and other allergens). Random allergen risk testing is undertaken.</p> <p>The production kitchen is HACCP Certified.</p>
IDDSI / Appearance/Smell/ Taste/Characteristics 	<p>IDDSI audit testing of each batch to Soft & Bite Sized Level 6 criteria. Product is 10mm x 10mm (<1.5cmx1.5cm), has no separate liquid, passes fork pressure test, and fork can separate into smaller pieces from pressure from fork held on its side.</p> <p>Product is characteristic in taste and smell of freshly cooked broccoli.</p>



Barcode / Order code / Product Information					
Barcode	IDDSI Level	Product	Order Code	Serves per pack	Serves per Carton
9348501003467	6	Broccoli SB	89005	13	
9348501003511	6	Broccoli SB	89005C	13	6
Net Weight	1000g				
Product Shelf Life	12 months of DOM				
Method of Storage	Keep product frozen below -18°C at all times. Ensure Packaging is sealed well to prevent freezer burn. Once thawed, use within 24 to 48 hours. Do not re-freeze once thawed.				
3. Nutritional Information (Calculated with FOODWORKSonline)					

Broccoli SB Soft And Bite Sized Level 6		
NUTRITION INFORMATION		
Servings per package: 13		
Serving size: 75g		
	Average Quantity per Serving	Average Quantity per 100g
Energy	99 kJ (24 Cal)	133 kJ (32 Cal)
Protein	3.5 g	4.7 g
Fat, total	LESS THAN 1 g	LESS THAN 1 g
- saturated	LESS THAN 1 g	LESS THAN 1 g
Carbohydrate	LESS THAN 1 g	LESS THAN 1 g
- sugars	LESS THAN 1 g	LESS THAN 1 g
Dietary Fibre	2.8 g	3.7 g
Sodium	17 mg	22 mg
Potassium	252 mg	336 mg
Calcium	24.0 mg	32.0 mg
Phosphorus	56.3 mg	75.0 mg
Iron	0.6 mg	0.8 mg

Ingredients: Broccoli (100%).

Allergen /May Contain Statement	None
Country of Origin	Made in Australia from 100% Australian Ingredients  Made in Australia from Australian ingredients
Additional Nutritional Recommendations	Consider using a fortified sauce, additional fats and dairy products to enhance the nutritional density of the meal or dessert. Garnish appropriately.



Cultural, Religious & Nutrition Claims	N/a
4. Instructions for Consumption and Serving Suggestions	
Storage and Defrosting	
	<p>All TCF products must be stored frozen at or below -18°C until use.</p> <p>Defrost using one of the following safe methods:</p> <ul style="list-style-type: none">• Overnight in the refrigerator (preferred) – covered, for a minimum of 6 hours.• Bench thawing (short-term) – covered, for a maximum of 2 hours at room temperature. <p>Do not refreeze products once thawed.</p>
Heating will vary with plating, equipment and heating process. In general, our products are best heated with a moist environment with a gentle heat. Products are designed to be served with a sauce/gravy for additional moistness and flavour. The following are suggested heating instructions. Textured Concept Foods team will be happy to assist with your heating product in your specific kitchen environment.	
<input checked="" type="checkbox"/> Meat / Vegetable	Banquet Plating (Combi Oven / Rational) <p>Refer to attached visual banquet instructions for plating method.</p> <ul style="list-style-type: none">• Use a 50/50 steam bake setting at 110°C for 12–15 minutes.• Ensure meals are covered to retain moisture and even heating.
<input checked="" type="checkbox"/>	Combi Oven (Defrosted Product) <ul style="list-style-type: none">• Heat at 110°C on a 50/50 steam bake setting for 12–15 minutes.• Cover meals during heating to prevent drying.• Verify internal temperature reaches ≥75°C before service.
<input checked="" type="checkbox"/>	Frozen Method – Combi Oven <ul style="list-style-type: none">• Plate meals while frozen and cover.• Heat using 100% steam at 100°C for 10 minutes.• Transfer to a hotbox maintained at 75°C for 30-40 minutes before service.• Verify internal temperature remains ≥75°C.
<input checked="" type="checkbox"/>	Frozen Method – Microwave / Steam Combination <ul style="list-style-type: none">• Plate meals while frozen and cover.• Microwave on defrost setting for 2-3 minutes (depending on meal size).• Follow with 100% steam at 100°C for approximately 15 minutes, ensuring the core temperature exceeds 75°C.
<input checked="" type="checkbox"/>	For Home Microwave: <ul style="list-style-type: none">• Keep items frozen at or below -18°C until ready to use.• Plate meal items on a plate when frozen. Cover with microwave safe cover.• Do not refreeze once thawed.



	<ul style="list-style-type: none">Defrost food in the refrigerator 4 hours prior to service or overnight. If you need to defrost food in the microwave, use DEFROST SETTING (approx. 30% or for the weight of food plated).For best results, create a steam setting by spraying your meal with a little water. Use Microwave setting at 50% power for 4 min 30 sec. Check if core temperature is 75°C. Heating may take up to 6 min depending on the microwave. Allow the meal to stand for 1-2 min. Add appropriate sauce or gravy to meal for additional flavour and moisture.		
Serving Suggestion	Textured Concept Foods range is versatile. Soft and bite sized meat and vegetables can be used in other dishes (e.g. casseroles, add meat to soups) for Easy to chew (Level 7) for softer product outcomes. Textured Concept Foods products are intended to have a sauce/gravy added to the meals for variety of flavours and enable menu matching. Specific flavours are not infused into Textured Concept Foods products which is intended to provide the versatility of product.		
5. Microbiological Criteria Random Monthly Testing includes:			
Std Plate Count <1,000,000cfu/g	Coagulase Positive Staphylococci <100cfu/g	Coliforms <100cfu/g	Escherichia Coli <3MPN/g
Clostridium Perfringens (wet) <100cfu/g (Poultry Products Only)	Bacillus cereus <100cfu/g (Starch Products Only)	Listeria Not detected per 25/g	Salmonella Not detected per 25/g
Allergen Risk Testing (random): Gluten, Wheat, Egg, Fish, Mollusc, Milk, Peanut, Soy, Tree Nuts, Almond, Brazil Nut, Cashew, Hazelnut, Sesame, Macadamia, Pecan, Pine Nut, Pistachio, Walnut, Lupin			